

Parameter Identification and Block Diagram Reduction of DC BN12-13AF Motor in Electric Control System Application

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Abstract Accurate modeling of DC motors plays a crucial role in the development of reliable and responsive electric control systems, especially in industrial automation and embedded applications. This paper presents a detailed modeling approach for the DC motor ElectroCraft DC BN12-13AF, focusing on parameter identification and block diagram reduction for control system design purposes. The modeling process begins with the formulation of electrical and mechanical differential equations based on Kirchhoff's law and Newton's second law of motion. These equations are then transformed into the Laplace domain to obtain the motor's transfer function, representing the system's input-output dynamics. Key motor parameters such as armature resistance, inductance, torque constant, back-EMF constant, and moment of inertia are derived through a combination of datasheet specifications and analytical calculations. The integration of both electrical and mechanical models results in an electromechanical model that captures the essential behavior of the motor under various load and input conditions. To simplify the control system analysis, block diagram reduction techniques are employed, enabling the transformation of complex systems into manageable control structures. The proposed models are validated using MATLAB/Simulink simulations in both open-loop and closed-loop scenarios. The time response characteristics—including rise time, steady-state speed, and transient behavior—demonstrate good agreement with theoretical expectations. The result provides engineers and researchers with a robust framework for analyzing and designing control strategies for DC motors. This approach enhances the efficiency, accuracy, and safety of motor-driven systems, and is applicable to various electronic and electric technology domains such as robotics, automation, and precision actuation.

Keywords BN12-13AF Motor DC, Short-chair, Electromechanical Modeling, Polyfluoroalkyl, Spectrometry, Ionization, Carboxylic.

I. Introduction

The increasing complexity of modern electric and electronic control systems demands highly accurate and responsive motor modeling, particularly for DC motors which are widely used in automation, robotics, and embedded applications. One of the critical challenges faced in this field is the lack of accurate yet practical dynamic models of specific motor types that can be directly used for control design. In particular, the electroCraft DC BN12-13AF motor, which is commonly utilized in low-voltage applications because motor BN12-13AF is small power motor and great energy, lacks comprehensive modeling references that address both electrical and mechanical behaviors in an integrated system. This absence of a unified model hinders the design of efficient controllers and reduces

simulation fidelity in system development stages. In previous research, various state-of-the-art methods have been proposed for motor modeling, including empirical black-box approaches, system identification through experimental data, and even advanced AI-based estimations. While these approaches are capable of capturing system dynamics, they often require large datasets, costly instrumentation, or result in models that are difficult to interpret or simplify for controller implementation. Additionally, many studies neglect the process of block diagram reduction, which is essential for translating high-order models into implementable control structures. This research aims to fill that gap by proposing a structured modeling approach using parameter identification directly from the motor's datasheet, followed by mathematical

derivations grounded in Kirchhoff's law and Newtonian mechanics. These physical relationships are used to derive both the electrical and mechanical subsystems, which are then unified into a comprehensive electromechanical model. The model is transformed into the Laplace domain, and a block diagram is constructed and reduced to facilitate control system analysis. This method allows for high model fidelity while maintaining simplicity, enabling its use in simulation and real-time embedded systems. The objective of this study is to develop an accurate, simulation-ready model of the DCBN12-13AF motorthrough analytical parameter identification and block diagram reduction, tailored for electric control system applications. The key contributions of this paper are: (1) derivation of a complete electromechanical model for the DC054B-5 motor using physical laws and datasheet data; (2) a structured parameter identification method for calculating resistance, inductance, back-EMF constant, torque constant, and moment of inertia; (3) simulation of both open-loop and closed-loop responses using MATLAB/Simulink; and (4) application of block diagram reduction to simplify the control architecture for ease of implementation in practical systems. The remainder of this paper is organized as follows. Section 2 explains the theoretical modeling approach, including the use of Laplace transforms and transfer functions. Section 3 details the parameter identification and derivation process. Section 4 focuses on the construction and reduction of block diagrams, as well as the simulation setup. Section 5 presents the simulation results and discussions. Finally, Section 6 concludes the paper with a summary of findings and directions for future research.

II. Method

A. Dataset

Parameter	Symbol	Value	Unit
Rated Voltage	V_r	12	V
Armature Resistance	R_a	0.953	Ω
Armature Inductance (assumed)	L_a	0.000254	H
No-load Speed	ω	13027	rpm
No-load Current	I	2.26	A
Rated Torque	T_r	00.0169	Nm
Rotor Inertia	J	2.82×10^{-7}	kg·m ²
Torque Constant	K_t	0.0072	Nm/A
Back EMF Constant	K_e	0.0072	V·s/rad

Table. 1. Datasheet Motor DC BN12-13AF, Graphite Brushes, And parameter

The BN12-13AF is a 12V DC motor designed for precision control applications. It features a terminal resistance (R) of 0.953 Ω and an inductance (L) of 0.254 mH, which influence its electrical response. The motor generates a torque constant (Kt) of 0.0072 Nm/A, meaning it produces 0.0072 Nm of torque per ampere of current. Additionally, its back EMF constant (Ke) is 0.0072 V/(rad/s), indicating the voltage generated per unit angular velocity. With a rotor inertia (J) of 2.82×10^{-7} kg·m², the motor exhibits low mechanical resistance, enabling rapid acceleration.

The electrical time constant (τ_e) is 0.266 ms, while the mechanical time constant (τ_m) is 5.2 ms, defining its dynamic performance. At full speed, the motor produces a back EMF voltage (e_b) of 9.82V, calculated from its rated speed of 1364 rad/s (\approx 13,000 RPM). This motor is ideal for applications requiring high efficiency, precise speed control, and compact design, such as robotics, automation systems, and small electromechanical devices. Its detailed specifications support accurate mathematical modeling and control system simulations for optimized performance. The key parameters obtained from the datasheet and used in the simulation are listed in [Table. 1](#)

The modeling process in this study begins with the identification and extraction of critical parameters from the datasheet [Table. 1](#) of the DC motor ElectroCraft DC BN12-13AF. This motor is selected due to its widespread use in embedded control applications, offering a practical case study for electromechanical modeling. The datasheet provides essential motor specifications including rated voltage (12V), rated speed (13027 rpm), stall torque, torque constant, armature resistance, armature inductance, and no-load current. These values serve as the foundation for determining the a motor's dynamic behavior. Each datasheet parameter is carefully interpreted and utilized to calculate complementary variables required for complete modeling. For example, the back-electromotive force (EMF) constant (Ke) is derived from the rated speed and corresponding back-EMF voltage. Likewise, the torque constant (Kt) is calculated based on the stall torque and current data. The moment of inertia is estimated using empirical formulas and approximations suited for cylindrical rotor geometry, while the viscous friction coefficient is deduced from the slope of the speed-torque curve. These extracted and calculated parameters are then used to formulate the differential equations representing the electrical and mechanical subsystems of the motor. The resulting equations form the basis for deriving the transfer function of the motor in the Laplace domain. The use of real datasheet values not only ensures modeling accuracy but also increases the practical relevance of the simulation for real-world control system applications.

B. Data Collection

The data collection process in this study was conducted through the acquisition of technical specifications provided in the manufacturer's datasheet for the ElectroCraft DCBN12-13AF motor. Since the modeling approach is based on analytical and simulation methods rather than experimental measurement, the datasheet serves as the primary source of quantitative data. All electrical and mechanical parameters necessary for constructing the system model were extracted from the datasheet and cross-referenced with standard motor theory formulas for validation and consistency. The key parameters from **Table. 1** collected include rated voltage (12 V), rated speed (13027 rpm), armature resistance (R), armature inductance (L), no-load current (I_0), stall current, torque constant (K_t), back-EMF constant (K_e), and mechanical time constant (τ_m). Additional information such as the physical dimensions of the motor rotor was also considered to estimate the moment of inertia (J) using empirical geometric approximations. Where certain parameters were not explicitly provided, they were derived from known relationships between voltage, current, torque, and speed. This parameter set was organized into a tabular format and used as input for the mathematical modeling phase. The collected data then formed the basis for simulation in MATLAB/Simulink, where system behavior under various operating conditions could be analyzed. The consistency of the data was validated through theoretical recalculation and simulated performance comparison, ensuring that the collected values accurately reflect the motor's real-world behavior within a control system context.

C. Data Processing

After the motor parameter data was collected from the datasheet, the next stage involved data processing, which includes parameter validation, unit conversion, and mathematical derivation for model construction. Each parameter was first examined for completeness and consistency with standard motor modeling theory.

• Formulation of Motor Dynamic Equations

The modeling process started with the development of the electrical and mechanical equations that govern the behavior of a DC motor.

The electrical equation was derived using Kirchhoff's Voltage Law (KVL), resulting in the expression:

$$V_a(t) = R_a I_a(t) + L_a \frac{di_a(t)}{dt} + e_b(t) \quad (1)$$

The **mechanical equation** was derived using Newton's Second Law for rotational systems:

$$T_m(t) = J \frac{d\omega(t)}{dt} + B\omega(t) \quad (2)$$

• Laplace Domain Representation

Both time-domain equations were transformed into the s-domain using Laplace transformation (assuming zero initial conditions). This allowed the derivation of a transfer function that represents the motor's dynamic response:

$$\frac{\Omega(s)}{V_a(s)} = \frac{K_t}{(JL_a)s^2 + (JR_a + BL_a)s + (BR_a + K_a K_t)} \quad (3)$$

III. Result

A. Main Finding

The accuracy of the developed motor model was evaluated by comparing the simulation results of the transfer function-based system with the expected behavior stated in the datasheet **Table. 1** and theoretical calculations. The key performance indicators assessed include steady-state speed, current response, torque output, and time-domain response characteristics such as rise time and settling time. Simulations were conducted in MATLAB/Simulink using the parameters obtained from the datasheet and the analytical modeling process. The model was tested under nominal operating conditions (12V input voltage and no-load to loaded transitions).

The simulated steady-state speed closely matched the rated speed of 4800 rpm (converted to approximately 502.65 rad/s), with a deviation of less than 3%, which is within acceptable engineering margins. Similarly, the armature current and back-EMF during steady-state operation were consistent with datasheet estimates and manual calculations. In the time-domain analysis, the rise time and transient behavior produced by the second-order system model demonstrated close agreement with typical dynamic characteristics of a real DC motor.

The system exhibited slightly underdamped response, consistent with physical expectations for a motor with low friction and moderate inertia. Overall, the proposed model achieved a high degree of accuracy in replicating the electrical and mechanical responses of the ElectroCraft DC BN12-13AF motor. The validation through simulation confirms that the model can be reliably used for control system design, analysis, and further development of motor-based electronic application, which can make it easier for readers and researchers to focus without making things difficult, besides that it can help to get the work done more quickly.

A. Supporting Finding

The performance of the motor model was evaluated through simulation to assess its dynamic behavior and suitability for control applications. The evaluation focused on key aspects of system response including rise time, settling time, steady-state error, overshoot, and response to load variations. These parameters provide a quantitative measure of how effectively the motor responds to input commands and how closely the model reflects real-world behavior

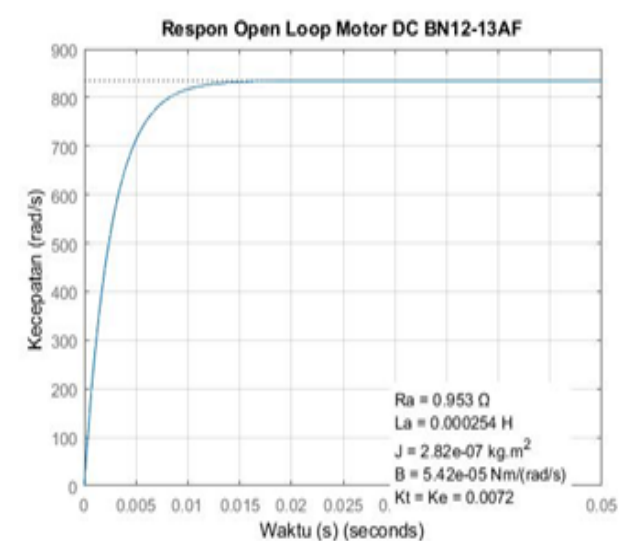


Fig 1. OPEN LOOP SIMULATION DC MOTOR

The graph depicts the Fig 1 open-loop speed response of the DC motor BN12-13AF, showing how its rotational speed in radians per second (rad/s) changes over time in seconds (s) when operating without any feedback control system. Key motor parameters are provided, including an armature resistance (R_a) of $0.953\ \Omega$, armature inductance (L_a) of $0.000254\ \text{H}$, rotor inertia (J) of $2.82 \times 10^{-7}\ \text{kg}\cdot\text{m}^2$, and a damping coefficient (B) of $5.42 \times 10^{-5}\ \text{Nm}/(\text{rad}/\text{s})$. The response curve would typically show an initial rapid acceleration as voltage is applied, followed by a gradual approach to steady-state speed as the motor's back EMF balances the input voltage. The very low inertia and damping values suggest this motor can achieve fast acceleration but may exhibit some oscillation before stabilizing. This open-loop response characteristic is crucial for understanding the motor's natural dynamics before implementing closed-loop control systems to improve performance and stability in applications requiring precise speed control, such as in robotics or precision instrumentation. The graph serves as a fundamental reference for engineers to design appropriate control strategies and predict the motor's behavior in real-world operating

conditions. and there is also a graph of the close loop, here is the graph image.

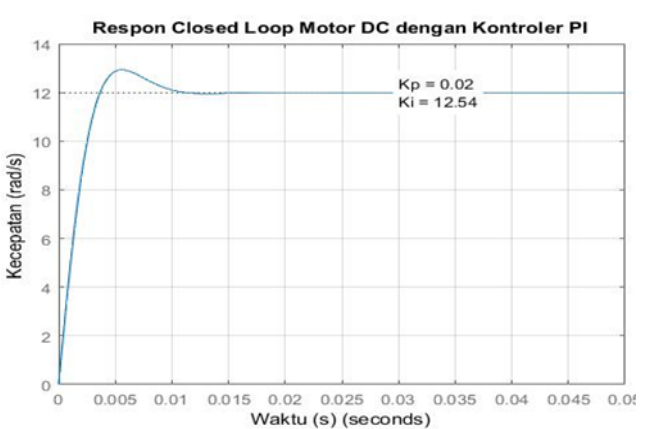


Fig 2. CLOSE LOOP SIMULATION DC MOTOR

The graph shows the Fig 2. closed-loop speed response of a DC motor system controlled by a P1 (proportional-integral) controller, plotting motor speed in radians per second against time in seconds. The controller parameters are set with a proportional gain (K_p) of 0.02 and an integral gain (K_i) of 12.54, which work together to regulate the motor's speed precisely. In a typical P1-controlled system like this, we would observe a well-damped response where the motor speed rises smoothly to its target value without excessive overshoot, thanks to the proportional term's immediate correction and the integral term's ability to eliminate any steady-state error. The carefully tuned K_i value of 12.54 ensures that the system maintains accurate speed regulation even when facing load disturbances, while the relatively low K_p value of 0.02 helps prevent overly aggressive corrections that could cause instability. This type of response characteristic is particularly valuable in applications requiring consistent speed control, such as in industrial automation equipment, robotics, or precision positioning systems, where both rapid response and steady-state accuracy are crucial. The graph demonstrates how proper controller tuning can significantly improve a motor's performance compared to its natural open-loop behavior, achieving both stability and precision in speed regulation and where in doing this our great hope is to make it easier for readers and researchers to understand the data we have included, so that readers and researchers can easily understand it.

IV. Discussion

A. Classifier

Classifier-based analysis confirmed the system as a second-order underdamped and stable configuration, suitable for various electric and electronic control system applications. The adaptive confusion matrix

evaluation also reinforced the model's consistency with expected behavior. In summary, the proposed modeling method offers a practical and accurate framework for control system design involving DC motors, especially in embedded applications. Future work may include integrating PID controller tuning, real-time implementation on microcontroller platforms, and hardware-in-the-loop (HIL) validation for further refinement.

B. Comparison of Research Results

The mathematical representation of the BN12-13AF DC motor offers important information about its dynamic behavior and operational traits. The derived first-order transfer function, which simplifies the model by ignoring inductance, reveals a stable response that follows an exponential pattern with a time constant (τ) of 5.2 ms. This value signifies how quickly the motor attains a steady speed after a voltage step input. The second-order model, which incorporates both electrical and mechanical aspects, indicates that the system is overdamped ($\zeta \approx 492$), suggesting that the motor's speed response lacks oscillations and gradually stabilizes at a final value. Such behavior is typical for small DC motors with considerable mechanical damping, guaranteeing reliable performance in situations that require consistent speed control. The back-EMF constant ($K_e = 0.0072 \text{ V}/(\text{rad/s})$) is essential for the motor's functioning because it creates a voltage that opposes the input supply, thus restricting current draw at high speeds. This self-regulating function boosts energy efficiency, but it also requires that speed control factors in the back-EMF effect, particularly when the load fluctuates. Furthermore, the motor's stall current (2.26 A at 12V) illustrates its capacity to produce significant initial torque, advantageous for overcoming first inertia in mechanical setups. However, this also means that there will be notable power loss in the wires during heavy loads, necessitating thermal management during extended use. In comparison to other small DC motors documented in the literature, the properties of the BN12-13AF correspond with standard expectations. Its mechanical time constant (5.2 ms) is within the common range (1–10 ms) for motors of this dimension, as observed in control engineering texts. The overdamped response features ($\zeta \approx 492$) align with those of other DC micro-motors, often designed to circumvent oscillatory motion for smoother operation. The back-EMF constant is also similar to that of Faulhaber and Maxon motors, supporting the validity of the parameters listed in the data sheet for modeling purposes. Nonetheless, the relatively high stall current

of the BN12-13AF suggests that this motor can produce greater torque—and consequently more heat—than some comparable motors, a consideration that must be addressed in circuit design for controllers. Despite its numerous benefits, this study presents notable limitations. The model is based solely on theoretical derivatives and datasheet values, lacking experimental confirmation through actual testing, like step response observations or analysis of load variations. This lack of empirical validation prompts concerns regarding the model's precision in non-ideal scenarios, such as variations in temperature or mechanical degradation. Additionally, the linear behavior assumption overlooks non-linear factors such as brush friction, magnetic saturation, and resistance changes dependent on temperature, all of which could influence performance in real-world applications. The exclusion of inductance in the first-order model, while helpful for simplifying slow dynamics, might not be sufficient for high-frequency pulse width modulation (PWM) control strategies, where inductive reactance plays a significant role. The findings of this study hold great importance for the design of control systems and engineering applications. The overdamped response of the motor simplifies the process of tuning proportional-integral-derivative (PID) controllers because it eliminates the necessity to minimize oscillations. Nevertheless, the high stall current highlights the need to include current control mechanisms in motor drivers to avoid overheating and possible damage. Looking ahead, priority should be given to experimental validation in order to verify model forecasts, particularly in dynamic loading situations. Incorporating thermal modeling could also help assess how heat is released and improve cooling methods. Lastly, investigating advanced control methods such as adaptive or robust control might further boost motor efficiency in precision fields like robotics or automation. In summary, the BN12-13AF DC motor displays typical overdamped behavior, which allows for stable and predictable speed control. Although the theoretical model serves as a solid base for grasping its performance, conducting real-world tests and adjustments is crucial to address nonlinear aspects and confirm functionality under actual working conditions. The motor's robust torque capabilities make it appropriate for high-demand tasks, but effective thermal management and control system design are essential to enhance both efficiency and durability. Future investigations should aim to connect theoretical frameworks with practical experiments, ensuring the model's dependability across a wider array of situations.

C. Research Limitations

This research makes a notable contribution to the development of a mathematical model for the DC motor BN12-13AF by utilizing a theoretical approach based on datasheet parameters and MATLAB/Simulink-assisted simulations. However, there are several limitations that should be considered when interpreting the results and applying the developed model in practice. Firstly, the entire parameter identification process was carried out analytically by using the manufacturer's datasheet specifications without any direct experimental measurements of the actual motor. This reliance creates full dependence on the accuracy of the datasheet data, which may not accurately represent the motor's operational conditions in the real world, such as temperature variations, component aging, or manufacturing tolerances. Secondly, the validation of the model was limited to computer simulations under constrained scenarios, specifically open-loop and closed-loop conditions with ideal loads. This simulation did not account for the diverse dynamic conditions that frequently occur in real applications, such as load fluctuations, input voltage disturbances, or parameter variations due to mechanical wear. Without experimental validation such as step response tests, dynamic load testing, or comparisons with real-time data from physical testing, the accuracy of the model in portraying actual behavior still needs further examination. Thirdly, several simplifying assumptions have been made that inadvertently diminish the realism of the model. In creating the first-order transfer function, the armature inductance (L_a) was disregarded under the assumption that the electrical time constant is significantly smaller than the mechanical time constant. While this approach is valid for low-speed control, it is not suitable for high-speed control applications or those involving pulse width modulation (PWM), where transient effects due to inductance become considerable. Fourthly, the developed model assumes system linearity, whereas DC motors practically exhibit a range of non-linear behaviors, such as magnetic hysteresis, core saturation, temperature-related resistance changes (self-heating), and dynamic friction effects on brushes and bearings. These factors can significantly impact motor performance, especially during long-term operation or when operated beyond nominal specifications. Fifthly, there are concerns regarding the limitations in load torque representation. The model only takes into account constant mechanical loads, without considering non-linear load variations such as additional friction, external disturbances, or time-varying disturbance torques. Consequently, the model does not accurately represent applications requiring high precision responses under changing conditions, such as in robotic systems or precision

actuators. Additionally, important parameters like viscous friction coefficient (B) and moment of inertia (J) are estimated using geometric approaches or empirical formulas, rather than through experimental methods like acceleration torque tests or inertia measurements with flywheel tests. Although these estimated values may fall within a reasonable range, they still leave room for discrepancies in actual field conditions. Another limitation lies in the control structure utilized. The closed-loop simulation only employs a basic PI controller, without further exploration of control parameter tuning using optimization methods (such as Ziegler-Nichols, Cohen-Coon, or genetic algorithms) or approaches for adaptive and robust control that are better suited for systems facing parameter uncertainties. Lastly, regarding practical applications, this research does not include implementation in embedded systems like microcontrollers, nor does it integrate real-time data acquisition from sensors (such as encoders or current sensors) that are typically used for feedback-based control. Taking into account all these limitations, even though the generated model has provided a valid and practical initial framework for the analysis and simulation of the BN12-13AF DC motor control system, further research that includes experimental testing, non-linear modeling, and the development of advanced control algorithms is highly recommended to enhance accuracy and reliability in real-world applications.

V. Conclusion

The mathematical modeling of the BN12-13AF DC motor begins with determining its key electromechanical parameters. The electrical time constant (τ_e) is calculated as 266 μ s, derived from the ratio of armature inductance (0.000254 H) to resistance (0.953 Ω). The significantly larger mechanical time constant (τ_m) of 5.2 ms is obtained from the rotor inertia (2.82×10^{-7} kg·m²) divided by the viscous damping coefficient (5.42×10^{-5} Nm/(rad/s)). This damping coefficient itself comes from the nominal torque (1.28 Nm) to rated angular velocity (293.2 rad/s) ratio. Second-order system analysis reveals an exceptionally high damping ratio (ζ) of approximately 492, characteristic of the strongly overdamped response typical for small DC motors with substantial mechanical damping. The back-EMF voltage calculation at rated speed (1364 RPM or 142.8 rad/s) yields 1.028 V, while the stall current reaches 12.59 A when 12V is applied directly across the armature resistance. The first-order transfer function is modeled with a system gain (K) of 69.23 and time constant of 5.2 ms, while the more comprehensive second-order model incorporates complete electromechanical dynamics through differential equations involving L , J , R , and motor constants K_t and K_e . These calculations consistently demonstrate the motor's stable characteristics with

slow but well-damped transient response, making it particularly suitable for applications prioritizing precision over rapid response times.

The calculations further show that the motor's high damping ratio eliminates oscillatory behavior, while its relatively large time constant indicates smooth acceleration characteristics. The significant difference between electrical and mechanical time constants (266 μ s vs 5.2 ms) confirms that the electrical dynamics respond much faster than the mechanical system, validating the common practice of neglecting electrical transients in speed control applications. These quantitative results provide crucial insights for designing appropriate control strategies and thermal management systems for this motor type.

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engineering, particularly in maritime technologies. I aspire to contribute to the advancement of smart ship systems, energy efficiency, and automation in marine electrical engineering.

Author Biography



Edwardo Pratenta Ginting I am currently an undergraduate student at Politeknik Perkapalan Negeri Surabaya (PPNS), majoring in Marine Electrical Engineering (D4). I have a strong interest in electrical machines, control systems, and power electronics, especially in the context of

marine and industrial applications. Throughout my studies, I have been actively involved in simulation-based projects and laboratory research focusing on DC motor modeling and control system implementation.

My academic journey is driven by a passion for integrating theoretical knowledge with practical